

*ASSEMBLY OF TWO DRAWER UNIT SHOWN

***ATTACHING DETACHED SLIDE PORTION TO DRAWERS**

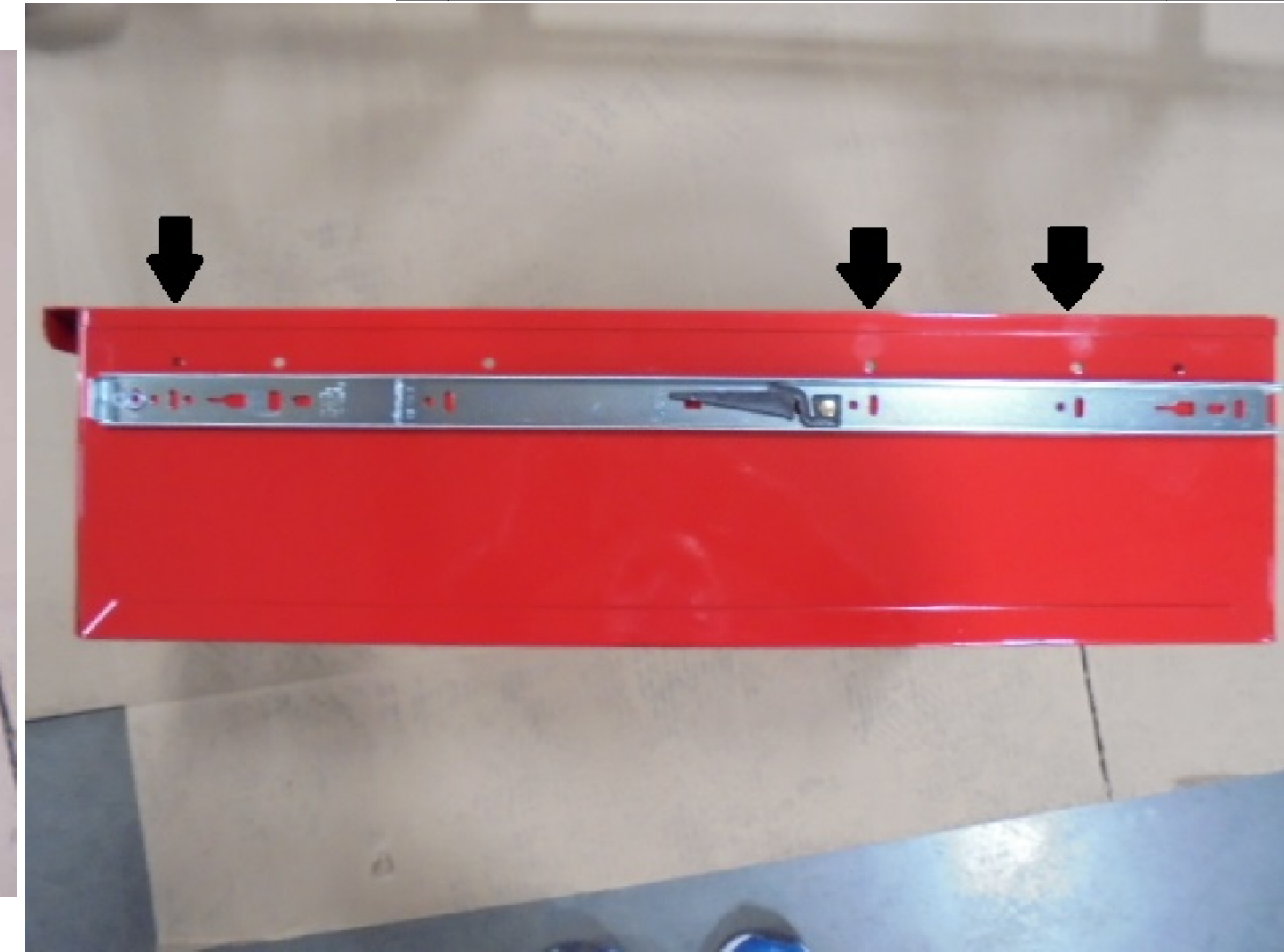
REV	DESCRIPTION	DATE
01	INITIAL RELEASE	12/17/2020



STEP 1:
SEPARATE SLIDE ASSEMBLY BY DEPRESSING THE PLASTIC RELEASE LOCK AND PULL APART AS SHOWN ABOVE. (BOTTOM SLIDE IS LOCKED INTO SLIDE AND TOP SLIDE HAS BEEN RELEASED AND PULLED APART)



STEP 2:
PLACE DETACHED SLIDE PORTION TO THE DRAWER WITH THE "NOTCHED" END TO THE BACK OF THE DRAWER AS SHOWN ABOVE.



STEP 3:
LINE UP THE THREE INDICATED SLOTS WITH THE THREE HOLES IN THE DRAWER AS SHOWN ABOVE.



STEP 4:
USE THE SUPPLIED 8-32 X 3/8" SCREWS TO ATTACH THE DETACHED SLIDE PORTION TO THE DRAWERS AS SHOWN ABOVE. **PUSH THE SLIDE PIECE TOWARDS THE TOP OF THE DRAWER BEFORE TIGHTENING.**



STEP 5:
WASHER AND NUT GO TO THE INSIDE OF THE DRAWER AS SHOWN IN THE IMAGE ABOVE.

STEP 6:
REPEAT STEPS 1 THROUGH 5 FOR BOTH SIDES OF EACH DRAWER.

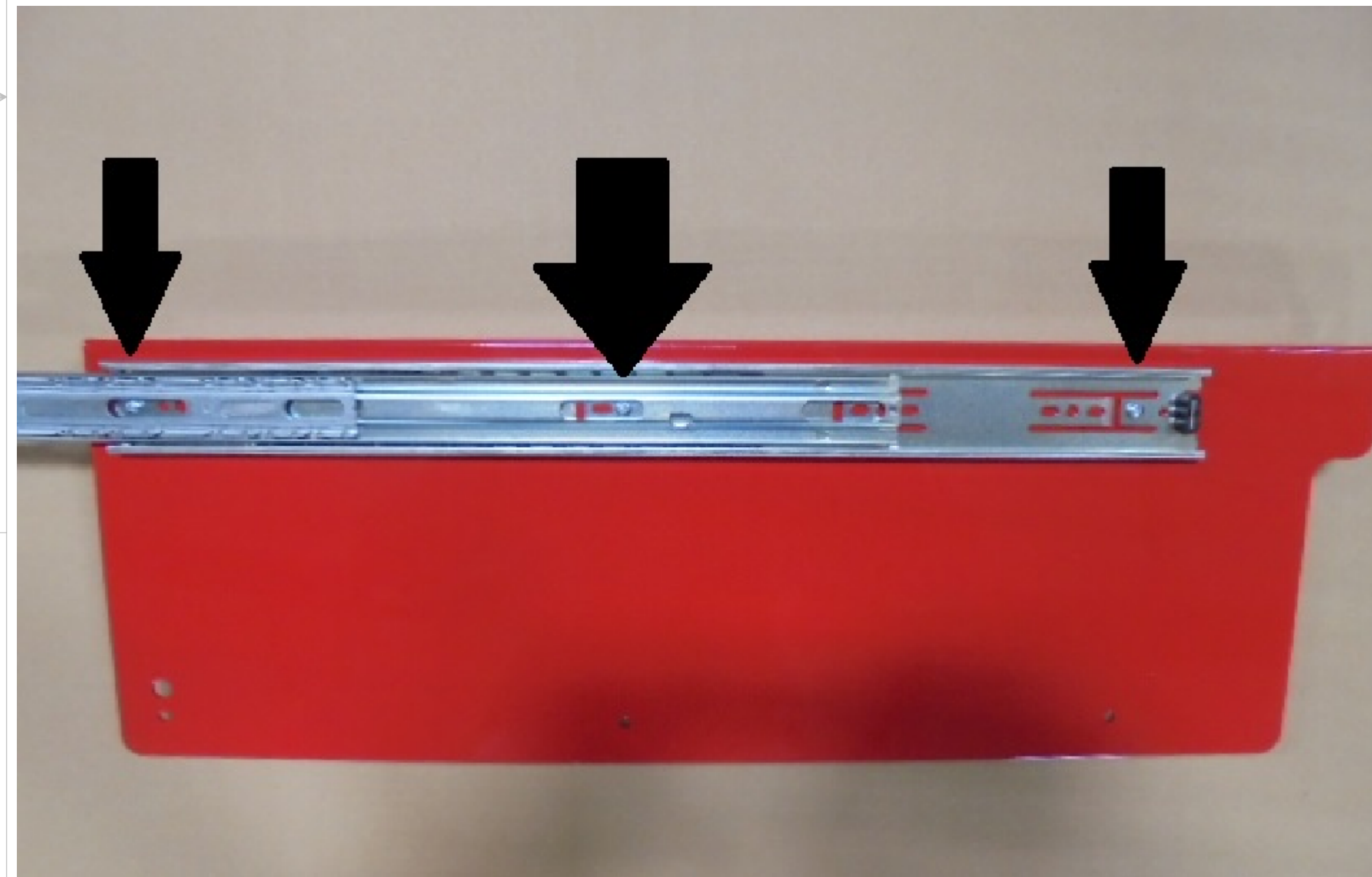
GEARGRID		NAME	DATE	TITLE:
DRAWN		LUKE B.	12-17-2020	SLINGER DRAWER INSTALL
ENGINEER				
UNLESS OTHERWISE SPECIFIED:				
DIMENSIONS ARE IN INCHES				
TOLERANCES:				
ANGLE MACHINED			±.5°	
ANGLE FORMED			±1°	
TWO PLACE		XXX	±.03	
THREE PLACE		XXX	±.010	
HOLE Ø			±.005	
MATERIAL				
FINISH				
INTERPRET DIM AND TOLERANCE PER ASME Y14.5M-1994				
THIRD ANGLE PROJECTION				
SIZE				PART NO.
D				REV 01
DO NOT SCALE DRAWING				SHEET 1 OF 3

* ASSEMBLY OF TWO DRAWER UNIT SHOWN

*** ATTACHING SLIDES TO SIDE BRACKETS**



SLIDE ORIENTATION TO MOUNTING BRACKET SHOWN. **THIS IS THE LEFT SIDE MOUNTING BRACKET.** THE ARROW INDICATES THE END OF THE BRACKET TO BE AT THE BACK OF THE UNIT



STEP 7:
USE THE SUPPLIED 8-32 X 3/8" SCREWS TO ATTACH THE SLIDE TO THE BRACKET IN THE ABOVE LOCATIONS. USE A WASHER AND NUT ON THE BACKSIDE.
LEFT SIDE BRACKET SHOWN



FRONT LOCATION



MIDDLE LOCATION



BACK LOCATION

STEP 8:
REPEAT STEP 7 FOR BOTH SIDE BRACKETS.

* ASSEMBLY OF TWO DRAWER UNIT SHOWN.

*** ATTACHING SIDE BRACKETS TO SLINGER WORK STATION**



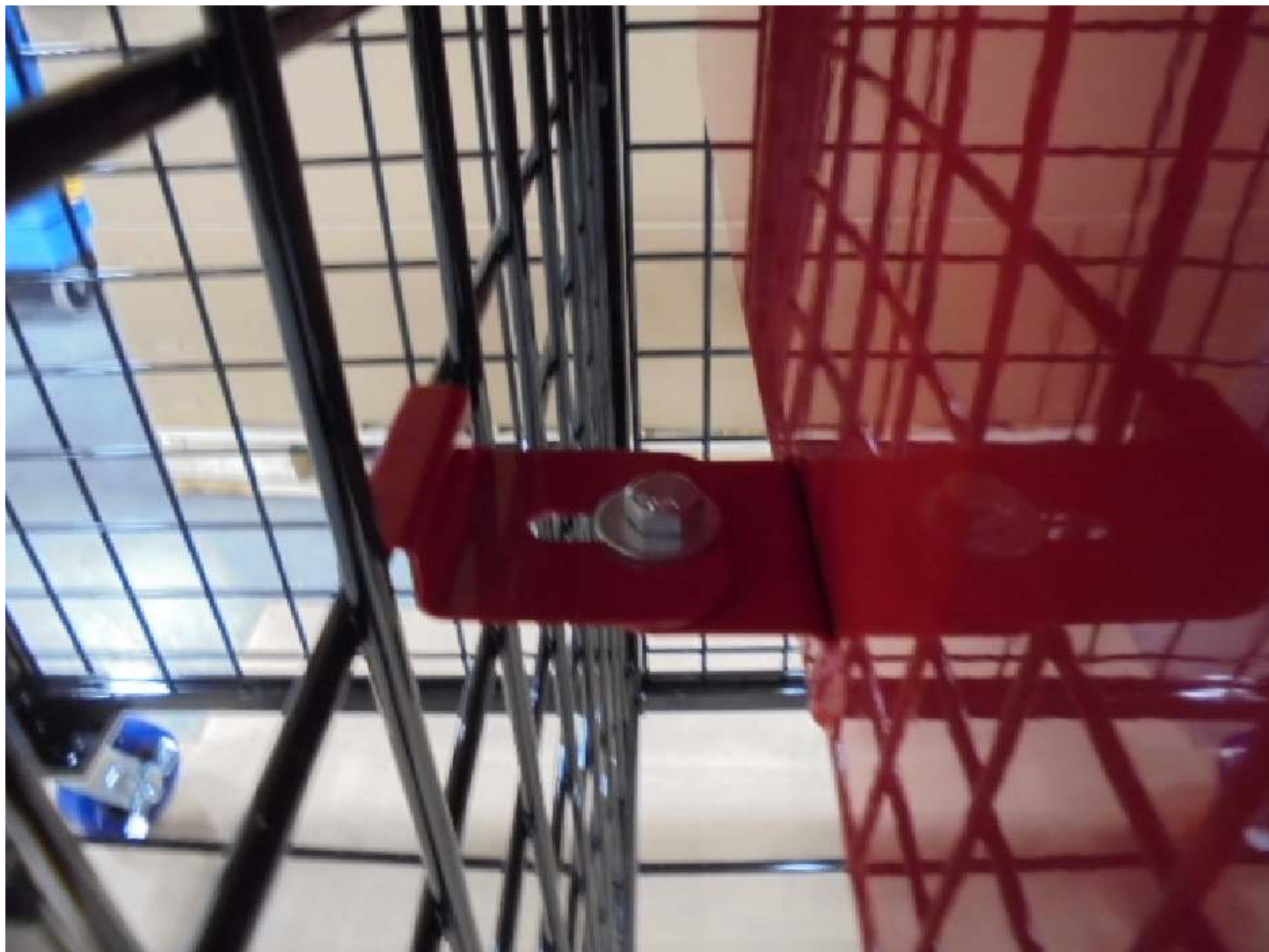
STEP 9:
REMOVE THE 4 BOLTS IN THE OPENING THAT ARE BOLTED THROUGH THE TOP FRAME INTO THE BENCH TOP. THESE WILL BE USED TO BOLT IN THE SIDE BRACKETS.



STEP 10:
INSERT LEFT AND RIGHT SIDE BRACKETS AS SHOWN. USE THE BOLTS AND WASHERS REMOVED IN STEP 9 TO SECURE THE BRACKETS FINGER TIGHT AT THIS TIME. **LEFT SIDE BRACKET SHOWN**



LEFT AND RIGHT BRACKETS SHOWN INSTALLED.
***NOTE ONLY ONE SET OF SLIDES IS INSTALLED ON THIS TWO DRAWER SYSTEM.**



STEP 11:
IF YOUR DRAWER SYSTEM HAS MORE THAN ONE DRAWER USE THE SUPPLIED BRACKET AND 5/16" HARDWARE TO SECURE TO SIDE WIRE. FINGER TIGHT AT THIS POINT.



STEP 12:
PULL SLIDES OUT AND MATE DRAWERS TO THE SLIDES. CHECK FIT AND NOW TIGHTEN ALL MOUNTING BRACKET HARDWARE.