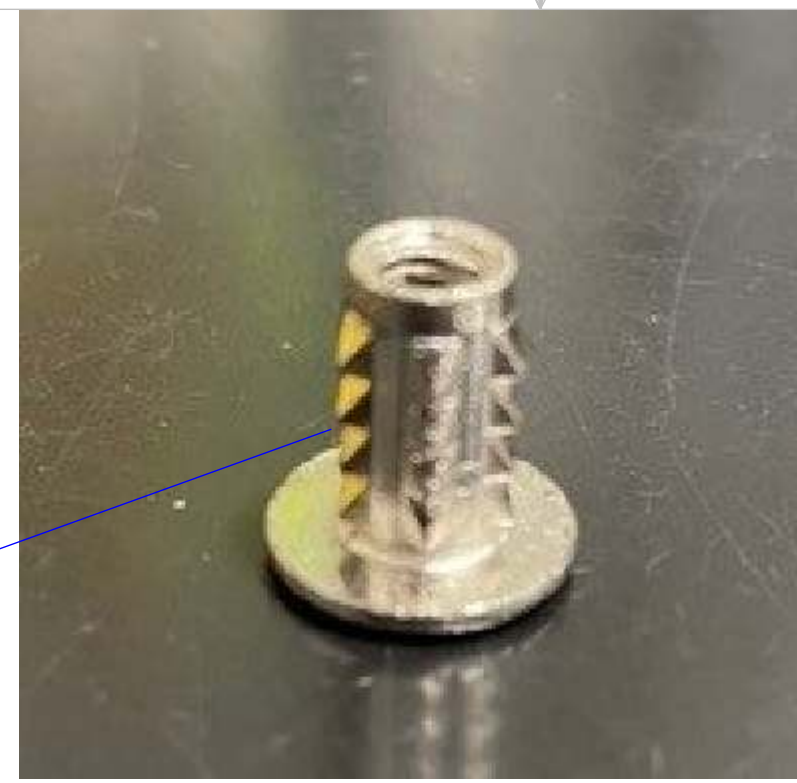
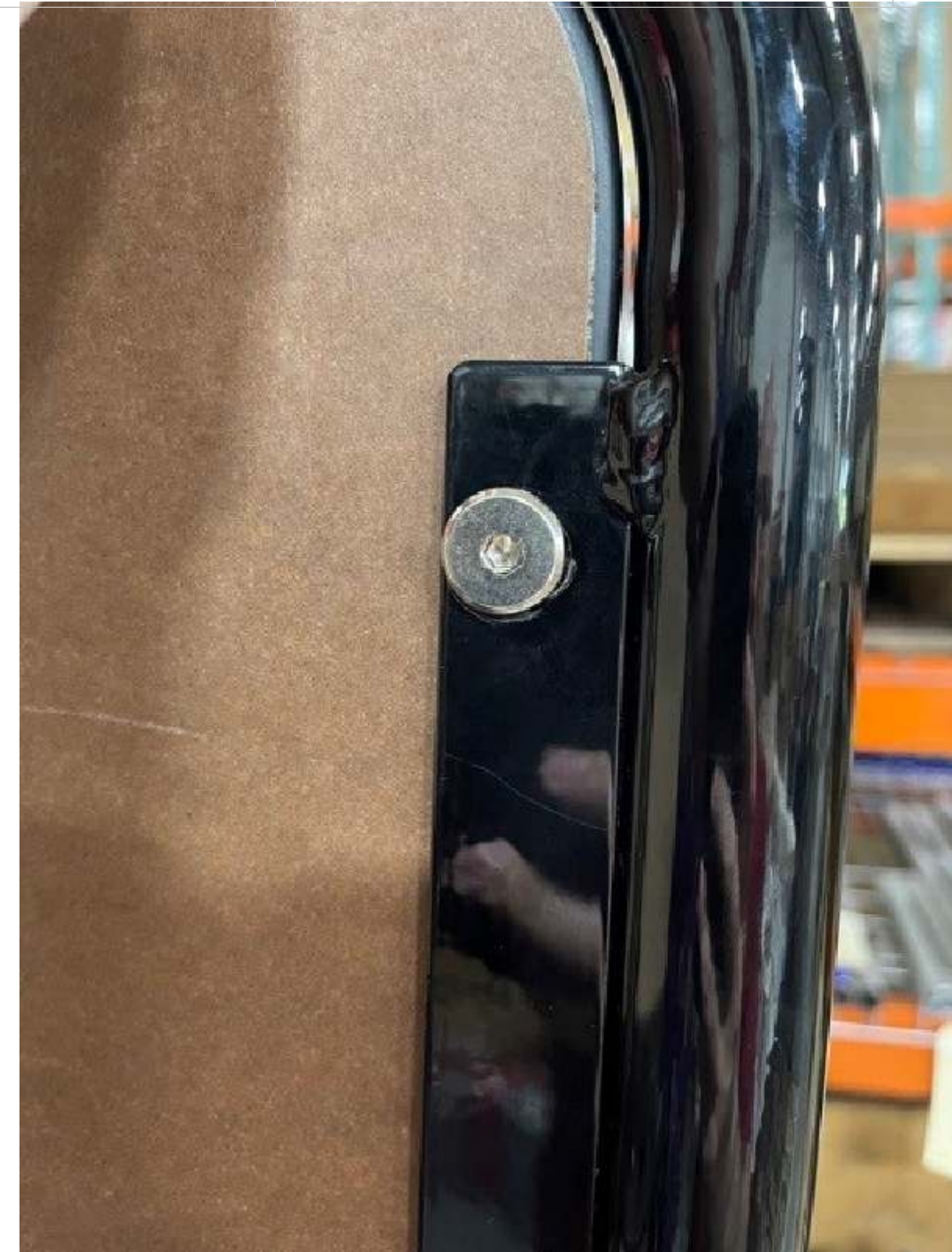




STEP 1
PLACE SHELF 25" ABOVE THE SEAT



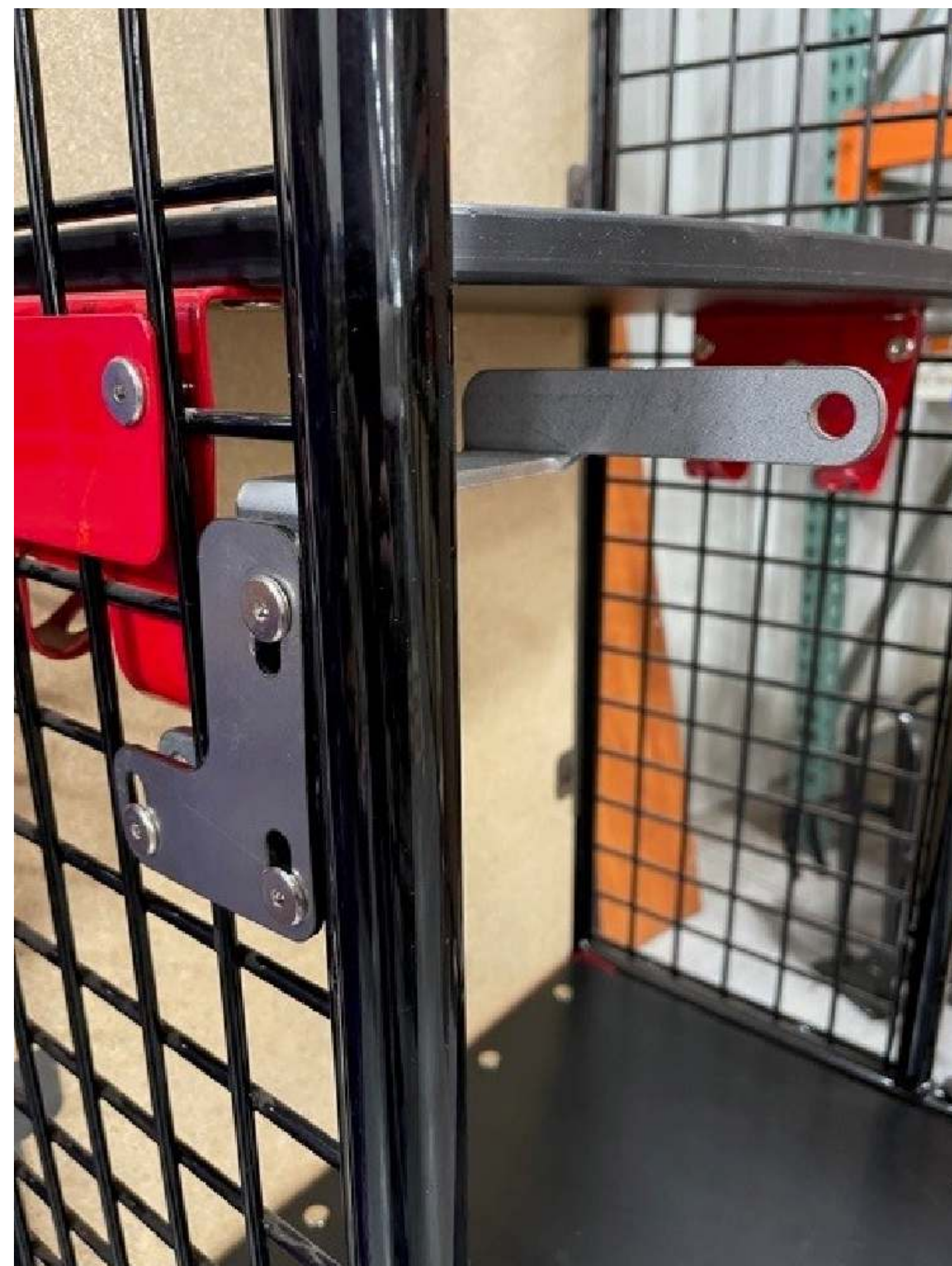
STEP 2
INSTALL DOOR PANEL NUTS INTO DOOR PANEL FRONT FACE. 6 NUTS PER PANEL



STEP 3
SECURE DOOR PANELS TO THE DOOR WELDMENT. LINE PANEL HOLES UP AND USE THE 1/4-20 FASTENERS.



STEP 4
INSERT HANDLE WELDMENT TO FRONT FACE OF DOOR AND BACKER PLATE TO THE BACKSIDE OF DOOR. USE STANDARD NUTS ALONG WITH 1/4-20 X 3/4" PHILLIPS HEAD SCREWS TO SECURE.



STEP 5
INSTALL SIDE LATCH AND BACKER BLACK AS SHOWN AND ALIGN TO BE CENTERED IN DOOR PANEL HOLE.



GEARGRID		NAME	DATE	TITLE
<small> PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF GEARGRID CORPORATION. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF GEARGRID CORPORATION IS PROHIBITED. INTERPRET DIM AND TOLERANCE PER ASME Y14.5M-1994 THIRD ANGLE PROJECTION </small>		<small> ENGINEER UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGLE MACHINED ±.5" ANGLE FORMED ±1" TWO PLACE .XX ±.03 THREE PLACE .XXX ±.010 HOLE Ø ±.005 MATERIAL FINISH </small>		ADA, KIT, DOOR PANEL
SIZE	PART NO.	REV		
D	800021	01		
DO NOT SCALE DRAWING SHEET 1 OF 1				